

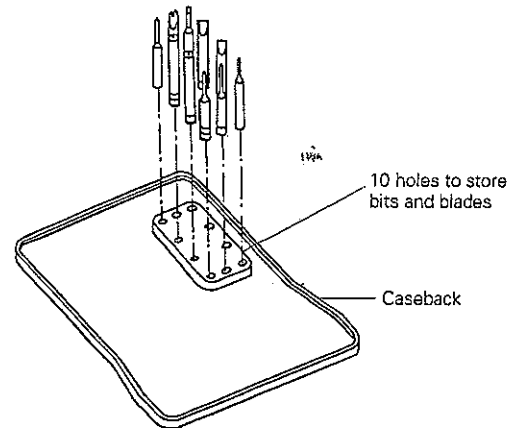
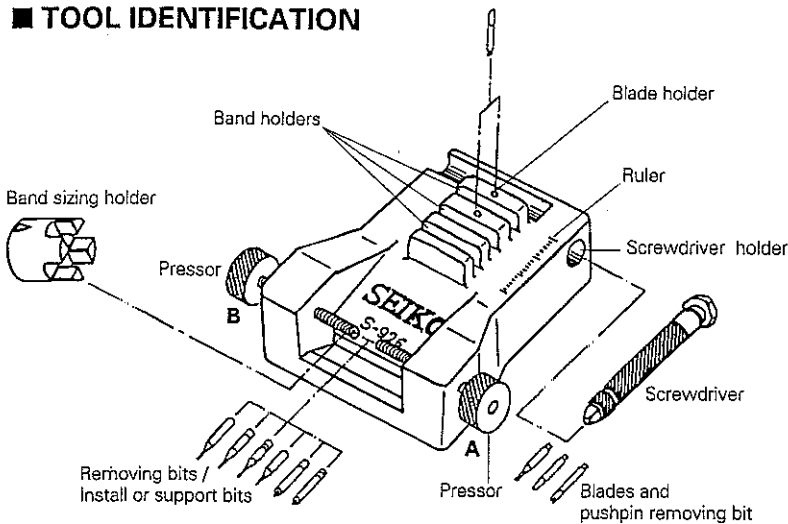
SEIKO

MULTIPLE BAND SIZING TOOL

Instruction Manual for S-926 Multiple Band Sizing Tool

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TOOL IDENTIFICATION



- Notes:**
- 1 This tool's sub attachments, such as bits are designed to be held in the main unit to prevent loss and are uniquely designed so that the band sizing job can be easily performed.
 2. The pressor A and B can be used in either hand

TABLE OF USAGE OF BITS OR BLADES

Type	Removing bit			Pipe install or support bit			Screwdriver blade		Pushpin removing bit
	0.45 mm	0.80 mm	0.80 mm	0.45 mm	0.60 mm	0.90 mm	2.5 mm	1.2 mm	
Band Sizing Code									
C or P	○ Select bit diameter.			○ Select bit diameter.			-	-	-
D	-	○*	-	-	-	-	-	-	-
E	-	-	○ or S-919	-	-	-	-	-	-
F	-	-	-	-	-	-	-	○	-
I	○ Select bit diameter.			-	-	-	-	-	-
J	-	-	-	-	-	-	○	○	-
Leather strap for the case without pushpin hole opening	-	-	-	-	-	-	-	-	○ Please refer to Fig 11

○ ... bit or blade to be used

* Select proper diameter bits in the screwdriver.

TYPES OF FREE PIN & C-RING PIPE AND THEIR CONSTRUCTIONS

Type	A	B	C
Pipe position	End position	End position	Hidden position
Number of pipe	1	2	1
Number of pin	1 (ø0.9 or 0.7 mm)	2 (ø0.7 mm)	1 (ø0.9 or 0.7 mm)
Construction drawing			
How to identify	Both the link pins and the link pipes can be seen on the side of the bracelet from which the link pipes were inserted. 	Only the link pipes can be seen on the sides of the bracelet. 	Only the link pins can be seen on the sides of the bracelet.

HOW TO USE

FREE PIN & C-RING PIPE (BRACELET WITH SIZING CODE C & P)

- 1 Identify the bracelet's type (Type A B or C)
- 2 Select a proper bit according to the bracelet type.
 - Type A & B = The bit's diameter should be able to go through the c-pipe opening
 - Type C = The bit's diameter should be smaller or equal to the link

Removing links

Install the band sizing holder onto one side of the pressor and a removing bit on the other side of the pressor side. (FIG. 1)

Note: Set the band sizing holder as close as possible to the side.

Select one of the cross opening slots according to the band design (straight or tapered).

Note: There are two sets of cross opening slots.
 For straight bands : Turn the triangle mark to top. (FIG. 2)
 For tapered bands : Turn the triangle mark to front (FIG. 3)

Place the band on one of the cross open slots of the band sizing holder then turn the pressor clockwise so that the bit goes through the pipe hole.

The pipe will remain in the side of the link from which the link pin is pushed (FIG. 4)
Note: If type B pin / pipe applies then a pipe will be removed in addition to link pin

Reassembly

Install the support bit into one side of the S-926 Pressor

Align the link using the S-926 Band Holder (FIG. 5) and place the link pin in the side opposite from where the link pipe remained

Place the band on the S-926 (FIG. 1) and turn the Pressor clockwise slowly so that the bit is pushing the link pin into the band.

Note: If type B applies then use the pipe installing bit (FIG. 6) to install the pipe into the link.

If hidden pipe is applied locate the hole for pipe (big opening on the link). Install the pipe into the hole of the link. Match up the links together (be sure that the pipe does not fall off) (FIG. 7)
 Insert the link's pin into the link

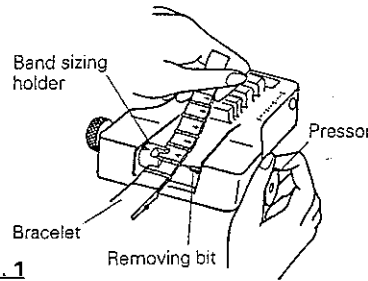


FIG. 1

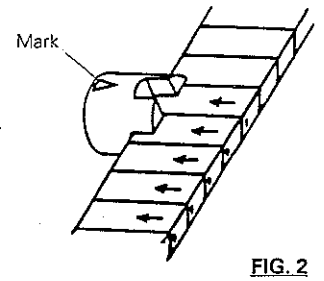


FIG. 2

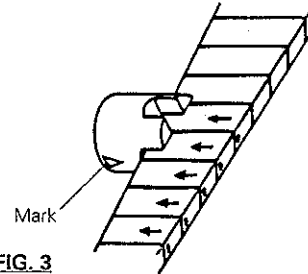


FIG. 3

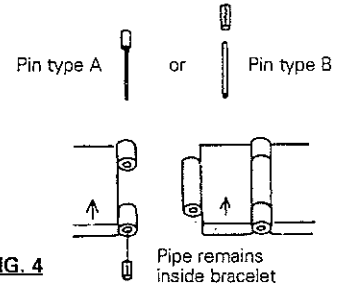


FIG. 4

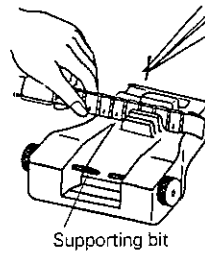


FIG. 5

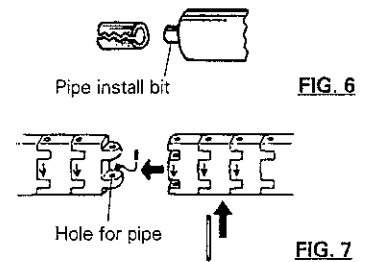


FIG. 6

FIG. 7

PUSHPIN TYPE (SIZING CODE D)

Install the bit with proper diameter on the screwdriver holder to change the screwdriver to become a pin pusher, and then place the band on the S-926 Band Holder. (FIG. 8) Using the pin pusher press the spring bar in and twist gently for removal.

CLIPSPRING TYPE (SIZING CODE E)

Place the band on the S-926 (FIG. 9A) and have the clipspring of the link to be removed face one of the Band Holder opening, and then insert either a clipspring adjusting pliers (S-919) or screwdriver with removing bit (0.80 mm) in hole (or in open space) of clipspring (FIG. 9B) Slide clipspring out in the direction of the arrow marking on the band

LINK OR BAND ATTACHED WITH SCREW ON EACH SIDE (SIZING CODE J)

Install the 2.5 mm screwdriver blade on the S-926 blade holder 1 or 2 (holder 1 - the blade will be on low position; holder 2 - blade will be on high position). Then place one side of the link screw on the S-926 blade (FIG. 10) and use the screwdriver to remove the screw off from the top side.

FIXING PIN TYPE (SIZING CODE I)

Install a removing bit on one side of the S-926 Pressor, place the band on the S-926 (FIG. 11), and then turn the pressor clockwise so that the bit is against the fixing pin (from the arrow direction) to push the fixing pin head out of the link

Turn the pressor counterclockwise and then remove the band out of the S-926 Then remove the fixing pin off the link. (FIG. 12)

Reassembly

Reverse the above procedure by inserting the pin in the opposite direction of the arrow

Remarks: For usage application for other band sizing codes refer to Seiko Band Sizing Guide

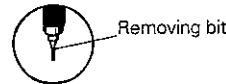


FIG. 8

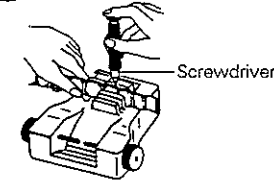


FIG. 9A

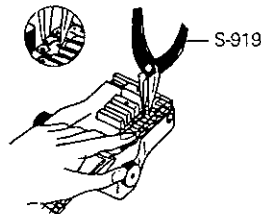


FIG. 9B

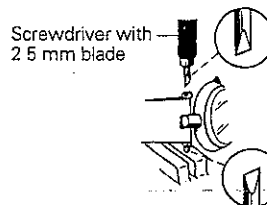


FIG. 10

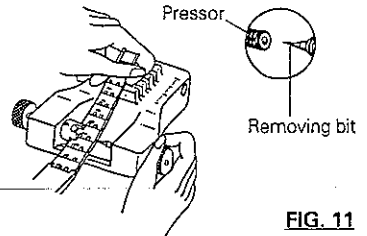


FIG. 11

How to Use Pushpin Removing Bit

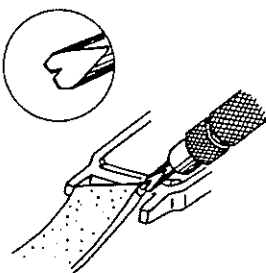


FIG. 13

How to Change the Blade

When you change the blade, turn the nut, attached to the edge of the screwdriver holder, clockwise, and the edge will loosen. You can fix the blade by inserting its code so as to adjust the convex like the drawing below. and then turn the nut counterclockwise tightly

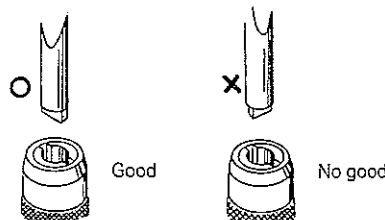


FIG. 14

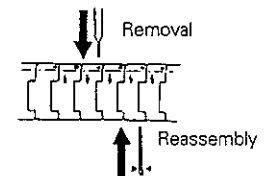
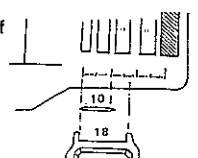


FIG. 15

Ruler

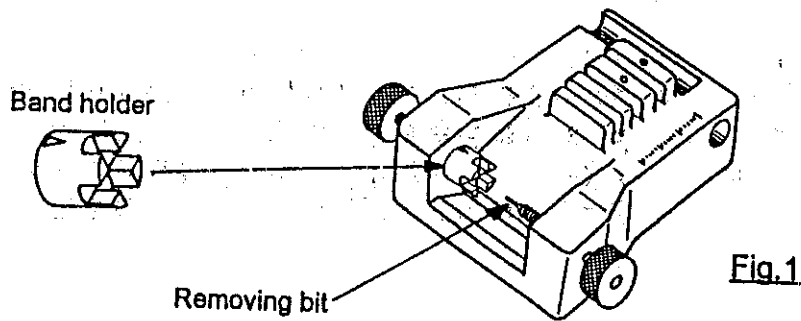
The ruler on the S-926 is used for the measurement of the pins or width between case and bracelet



S-92604 Band Holder for S-926 Multiple Band Sizing Tool

- How to use -

1. Install the band holder onto one side of the pressor and a removing bit on to the other side of the pressor side. (Fig 1)
Note : Set Band Holder as close as possible to the side.

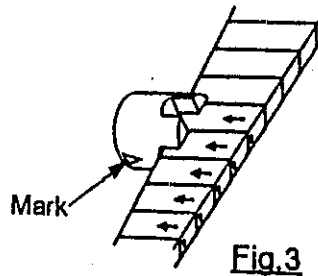
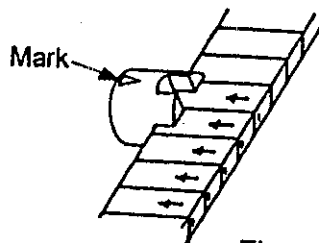


2. Select one of the cross opening slots according to the band design (straight or tapered)

Note : There are two sets of cross opening slots.

For straight bands : Turn the triangle mark to top. (fig 2)

For tapered bands : Turn the triangle mark to front. (fig 3)



3. Place the band on one of the cross open slots of the band holder ref. to (Fig 4), then turn the pressor clockwise so that the bit goes through the pipe hole (with sizing code C&P) or fixing pin (with sizing code 1), to push the link pin out the opposite side

